



# MILD STEEL SHEET - 2.5MM TO 6MM THICK JIGSAW BLADE (T-SHANK)

## ST-JSB T118B



☒ IDEALLY SUITED ☐ UNSUITABLE  
☒ OCCASIONAL USE

### MATERIALS

ALUMINIUM	<input checked="" type="checkbox"/>
CHIPBOARD	<input type="checkbox"/>
CONSTRUCTION TIMBER	<input type="checkbox"/>
FIBRE BOARD (MDF)	<input type="checkbox"/>
FIBRE CEMENT BOARD	<input type="checkbox"/>
GLASS FIBRE REINFORCED PLASTIC (GRP)	<input type="checkbox"/>
LAMINATE	<input type="checkbox"/>
NAIL EMBEDDED WOOD	<input type="checkbox"/>
NON FERROUS METALS (COPPER, ZINC, LEAD)	<input checked="" type="checkbox"/>
PLASTER BOARD	<input type="checkbox"/>
PLASTIC (PVC)	<input type="checkbox"/>
PLYWOOD	<input type="checkbox"/>
STEEL SECTION (PIPE, ANGLE, BOX)	<input checked="" type="checkbox"/>
STEEL SHEET	<input checked="" type="checkbox"/>
WOOD - CLEAN HARDWOOD	<input type="checkbox"/>
WOOD - CLEAN SOFTWOOD	<input type="checkbox"/>

### DESCRIPTION:

The ST-JSB T118B is designed for cuts in metal sheeting between 2.5mm and 6mm thick. The milled and wavy set teeth, spaced at 2mm (12 TPI) give a clean, straight cut.

### FEATURES:

- Made from High Speed Steel (HSS)
- Milled and Wavy Set Teeth

### MACHINE SUITABILITY:

All T-shank Jigaws, inc Makita, Bosch, Dewalt, Festool, Erbauer & Hikoki

### USER TIPS:

- Always wear the appropriate PPE
- Ensure you select the correct blade for your task
- Disconnect the power/ remove the battery prior to fitting or removing a blade
- If you have a variable speed Jigsaw, select faster speeds for soft materials, and slower speeds for harder materials such as Steel
- If your Jigsaw has an oscillating option, this will increase the speed of cut, but reduce the finish quality
- Always ensure that the foot plate is flat to the surface before cutting
- When starting a cut, make gentle contact with the material, forcing the cut will cause the blade to jump and damage the teeth
- Once you have completed your cut, wait for the blade to stop, before removing from the material
- Blades that cut on the up stroke will leave a feathered edge to the surface of the material, but are smoother and easier to use. Select a reverse cut/ down cut blade to ensure a clean finish to the cutting surface

### PRODUCT DETAILS:

PART NO.	SIMILAR TO	PACK QTY.	BLADE MATERIALS & THICKNESS	OVERALL LENGTH	TOOTH SPACING & TPI	APPLICATIONS
GT42008	T118B	5	HSS/ 1.0mm	76mm/50mm	2mm/ 12TPI	Mild Steel, 2.5mm to 6mm Thick

### FINISH:

Clean

### PACKAGING DETAILS:

Full colour cardboard sleeve.



✉ sales@premierdiamondproducts.co.uk ☎ +44 (0) 1227 711 555

Another quality product from  
Premier Diamond Products  
ISO Certified Company

**PREMIER**  
DIAMOND PRODUCTS



Citation ISO Certification  
Quality management  
ISO 9001

Citation ISO Certification  
Environmental management  
ISO 14001

Citation ISO Certification  
Occupational Health & Safety  
ISO 45001

www.premierdiamondproducts.co.uk